

Ref:041233

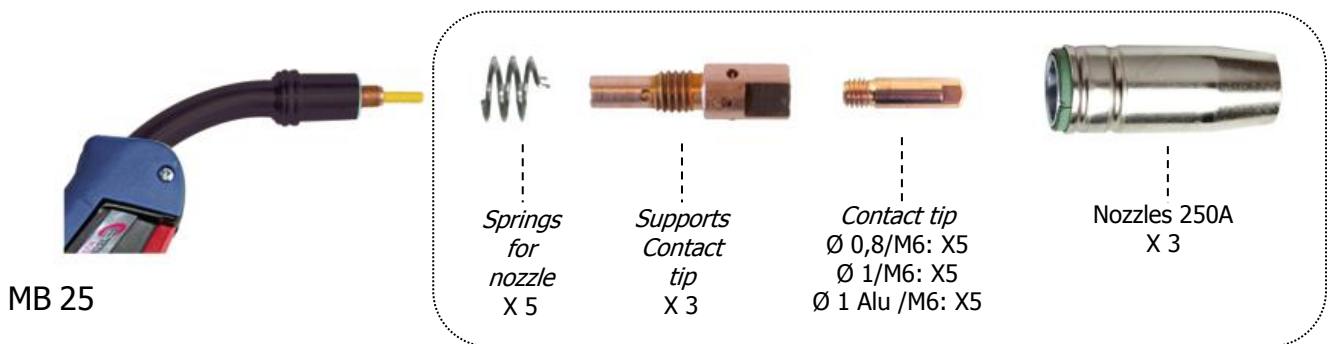
## Torch box MB25

### All the consumables essential for your MIG torch in a box:

- 5 contact tips Ø0,8 M6 steel / stainless steel
- 5 contact tips Ø1 M6 steel / stainless steel
- 5 contact tips Ø1 M6 Alu\*
- 3 supports contact tip 250 A
- 5 nozzle springs
- 3 buses 250 A



### COMPOSITION OF THE BOX SET



### INFORMATION AND ADVICE

**Contact tip:** guides the wire to the outlet of the torch and transmits the electrical current to the wire.  
 When should it be replaced? - when changing wire (diameter or type of wire)  
 in case of wear (blocked or deformed orifice), source of instability in the arc

**Contact tip support:** Moves the gas.  
 When should it be replaced? in case of wear (blocked gas diffusion orifice...)=> bad gas protection

**Nozzle:** directs the gas and protects the weld seam.  
 When should it be replaced? in case of wear (deformed nozzle) => bad gas cover

**Spring for nozzle:** maintain nozzle  
 When should it be replaced? Failure to maintain the nozzle due to the loss of spring elasticity.

### OPTION

\* For aluminium welding, think of changing nozzleTeflon ref.041585

**MIG GYS SUPPLIED WITH A 250A TORCH AS STANDARD (MB25 or equivalent torch)**

- Monomig 250/4
- Trimig 255/4 S