

The **MULTIWELD 220M-C** is a compact single-phase welding machine, combining **MIG/MAG**, cored wire and **MMA** welding processes. It operates on a supply voltage between **85 and 265 V** thanks to its **FV (Flexible Voltage)** power supply. Equipped with an accurate **4-roller wire feeder system** and a reinforced structure with **2 handles** for lifting and slinging, it is ideal for welding in the workshop and for quick troubleshooting on site.

## MULTIPROCESS

- **MIG/MAG welding :**
  - steel wire: Ø 0.6 to 1.0 mm
  - stainless steel wire: Ø 0.8 to 1.0 mm
  - aluminium wire: Ø 0.8 and 1.0 mm
  - cored wire (reverse polarity): Ø 0.9 to 1.2 mm
- **MMA welding:** basic and rutile electrodes (up to Ø 5 mm).

## OPTIMISED MIG/MAG SETTINGS

- **Choice of the trigger mode:** 2T or 4T.
- **Welding guide:** tables assist the user to adjust and fine tune the voltage and the diameter of the filler wire according to the thickness of material being welded.

## INTUITIVE

- **Display readable** even in bright light.
- **Simple user interface** with ergonomic controls allowing gloved use.

## INTEGRATED WIRE FEEDER

- Compatible with reels : Ø 200 / 300 mm
- Wire feeder with 4 rollers for an efficient wire feeding.
- EURO torch connector for quick assembly/disassembly.

## PRE-HEATING, PURE CO2

- Pre-installed socket (36 V - 4.2 A) for gas heater in pure CO2 welding (heater not included).
- Compatible with US (type A) and EURO electrical sockets (type C/E/F).

## ROBUST

- IP 23 classification for outside use.
- Accepts very long extension cords (100 m).
- 2 steel handles for easy manipulation.
- Protected against overvoltage up to 400 V (PROTEC 400).

## ACCESSORIES (options)



Welding kit for cored wire  
Ø 0.9/1.0 & 1.2 mm  
072336

+ 042346 (x1)



Consumables box  
MB25 (250 A)  
041233



Drive rolls type A

	Steel / Stainless steel	Aluminium	Cored wire		
	Ø 0.6 / 0.8	Ø 0.8 / 1.0	Ø 0.9 / 1.2	x1	042339
	Ø 0.8 / 1.0	Ø 0.8 / 1.0			041189
					041196
					042346



Trolley  
JOB SITE XL  
039568



Supplied with



Welding voltage

Arc dynamic

MIG/MAG: Wire feed speed  
MMA: Welding intensity

50/60 Hz	A	I <sub>2</sub> MMA	I <sub>2</sub> MIG	Ø mm		200	300	Ø mm	Electronic Control	m/min	équipé d'origine / original equipment / originalausstattung / equipamiento de fabrica	MIG-MAG		MMA		U <sub>0</sub>	cm	kg	IP	Protected & compatible power generator (+/-15%)
				EN 60974-1 (40°C)	IA (60%)							100%	EN 60974-1 (40°C)	IA (60%)	100%					
230 V 1~	16	30 → 200	30 → 220	0.6	0.9	✓	✓	1.6 → 5		2 → 15	0.8	160 A	120 A	140 A	100 A	75	58 x 52 x 34	24	IP 23	9 kW
110 V 1~	32	30 → 120	30 → 140	-	-			1.6 → 3.2		2 → 11	1.0	110 A	90 A	100 A	80 A	67				