

090-005608-00011



- MIG/MAG inverter welding machine, pulse, with integrated wire feeder
- Expert XQ 2.0 control with LAN/Wi-Fi gateway for connecting to ewm Xnet
- Intuitive user guidance on LCD panel and through plain text display of all welding parameters and functions
- Data transfer via WiFi or network cable
- Perfect MIG/MAG weld seams even with long welding leads
- Synergic control with one-knob operation

all in

No need to purchase additional characteristics – all characteristics for this machine type are included in the scope of delivery ex works

- With innovative EWM Synergic characteristics rootArc[®] XQ/rootArc[®] puls XQ, coldArc[®] XQ/coldArc[®] puls XQ, forceArc[®] XQ/forceArc[®] puls XQ, wiredArc XQ/wiredArc puls XQ, pulse/superPuls and Positionweld
- With Synergic characteristics for GMAW standard or pulsed welding for steel/CrNi/aluminium
- Non Synergic operation for manual setting of welding parameters
- Suitable for MMA welding, TIG welding and gouging
- Individually configurable programmes for each welding task (JOB)
- Powerful, high-precision EWM eFeed 4-roll wire feeder to reliably feed all solid and flux cored wires
- Adjustable start and end-crater functions
- Infinitely adjustable arc dynamics (choke effect)
- **Your benefits**
- flexFit casing system: Many accessory parts and options can be fixed to the welding machine using conventional slot nuts
- LED information bar: Indicates the current operating status
- Energy-saving thanks to high efficiency and standby function
- Best suited for use with long hose packages
- Connection capability for remote control and function torch
- Easy, tool-free change of welding polarity
- Insulated wire space
- IP23 spray water protected
- Optional network connectivity with the ewm Xnet software via an integrated or external gateway
- PC interface for PC300 XQ software
- The high 1500 W cooling capacity, high-performance centrifugal pump and 8-litre coolant tank make for excellent torch cooling, resulting in cost savings on consumables
- Free WPQR package for certification up to and including EXC2 in accordance with EN 1090 and for welding of unalloyed steels up to and including S355

DATA SHEET

| | |
|-----------------------------------|--|
| Version | Titan XQ 350 puls C W EX WIFI R1 5m |
| Setting range for welding current | 5 A - 350 A |
| Duty cycle 40 °C | 350 A / 80 % 320 A / 100 % |
| Open circuit voltage | 82 V |
| Mains voltage (ex works) | 3 x 380 V - 400 V |
| Mains voltage (possible) | 3 x 440 V - 460 V |
| Mains voltage (possible) | 3 x 480 V - 500 V |
| Mains tolerances (ex works) | -25 % up to +20 % |
| Mains frequency | 50 Hz / 60 Hz |
| Recommended generator power | 19.3 kVA |
| Power consumption Pi | 34 W |
| Wire feed speed | 0.5 m/min - 25 m/min 19.685 ipm - 984.253 ipm |
| Factory-installed roll equipment | 1,0-1,2 mm UNI / Steel |
| Spool diameter | D200/D300 |
| Torch connection | Euro torch connector |
| Cooling capacity at 1 l/min. | 1500 W |
| Pump pressure | 3.5 bar |
| Tank capacity | 8 l |
| Protection classification | IP23 |
| Test mark | CE UK EAC S |
| EMC class | A |
| Dimensions (L x B x H) | 1150 mm x 678 mm x 972 mm 45.3 inch x 26.7 inch x 38.3 inch |
| Weight | 131 kg / 288.9 lbs |
| Standards | IEC 60974-1, -2, -5 and -10 CL.A |

Configurations

| Item no. | Designation |
|------------------|--|
| 090-005608-00000 | Titan XQ 350 puls C. Multiprocess MIG/MAG pulse welding machine including all characteristics and welding processes, |
| 092-003303-00000 | OW F06W. Water cooling |
| 092-003309-00000 | OW Expert XQ 2.0 WLG. Expert XQ 2.0 with LAN/WiFi gateway |
| 092-003314-00000 | OW NDGC F.06 C. No gas control |
| 092-003316-00000 | OW F06R1. Wheel kit with single cylinder mount |
| 092-003349-00000 | OW MCord 6 mm ² 5m. Mains connection lead, 5 m |
| 092-003749-00000 | OW NVRD F06 C. No open circuit voltage reduction |
| 092-003843-00000 | OW NWHS F06 C. No wire spool heating |
| 092-003844-00000 | OW N2 DV XQ C. Without connection capability for an external wire feeder to XQ compact welding machines |