

DATA SHEET

Drive XQ HP

090-005570-00002



- MIG/MAG wire feeder for XQ welding machines
- **Drive XQ with HP-XQ control:**
- Direct access to all the important settings options
- Quick change between innovative welding processes (without JOB switching)
- Welding sequence parameters: all parameters set using flow chart
- **Product benefits:**
 - Portable, optionally using a crane
 - Suitable for 300 mm wire spools and 200 mm wire spools with an adapter
 - Easy transportation thanks to low weight and compact design
 - Interior lighting
 - Stable base construction (continuously cast aluminium) with sliding rails as standard
 - A transparent protective cap keeps the welding parameters visible at all times
 - Robust electronics in a dust-free area
 - Protected arrangement of connections for intermediate hose packages and control cables
 - Non-specialist personnel can change hose packages without tools
 - Optional with integrated flow meter
- **eFeed: Innovative 4-roll drive (quadruple meshing)**
 - Double ball bearings per axle
 - Tool-free roll change, permanently secured roll fasteners
 - Adjustable contact pressure for each roll pair
 - Rolls colour-coded for wire diameter and material
 - Equipped with 1.0–1.2 mm UNI rolls for low to high-alloy steel

Duty cycle 40 °C	600 A / 40 %
	470 A / 100 %
Wire feed speed	0.5 m/min - 25 m/min
	19.685 ipm - 984.253 ipm
Factory-installed roll equipment	1,0-1,2 mm UNI / Steel
Spool diameter	D200/D300
Torch connection	Euro torch connector
Protection classification	IP23
Test mark	CE UK EAC
EMC class	A
Dimensions (L x B x H)	660 mm x 280 mm x 380 mm
	26 inch x 11 inch x 15 inch
Weight	15 kg / 33.1 lbs
Standards	IEC 60974-1, -5 and -10 CL.A

Configurations

Item no.	Designation
090-005570-00000	Drive XQ. Drive XQ wire feeder
092-003366-00000	OW HP-XQ. HP-XQ control
092-003389-00000	OW NDGC D.01. No gas control
092-003390-00000	OW NWO D.01. No wire spool option
092-003421-00000	OW NMMA D.01. No electrode holder connection socket